

Formation Professionnelle Continue



Les 27 et 28 mars 2014 | 1 jour et demi de formation



Maintenance des infrastructures métalliques : pathologies, techniques de contrôle, diagnostic et optimisation de la maintenance



duratiNet

Durable Transport Infrastructures in the Atlantic Area Network

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ACCESSIBILITY & TRANSPORTS

Project nr 2008-1/049

Presentation Overview

1. DuratiNet Project Context
2. Project Objectives
3. Achieving Objectives and Required Activities
4. Discussion under each main Activity
5. Overall DuratiNet Deliverables
6. Questions

**+ enquête nationale
en France- UoN**

Atlantic area regions



Atlantic Action Plan

Maritime Strategy for the Atlantic Ocean Area

The European Commission approves on 13th May 2013 the Action Plan for a Maritime Strategy in the Atlantic Area. The Action Plan aims to enhance marine and maritime economy in the **Atlantic Ocean area**. Through a common work of EU Atlantic Member States, Regions and European Commission, it sets out four priorities for research and investment to drive "**blue economy**" forwards, while preserving the environmental and ecological strength:

- **Promote entrepreneurship and innovation;**
- **Protect, secure and enhance the marine coastal environment;**
- **Improve accessibility and connectivity;**
- **Create a socially inclusive and sustainable model of regional development.**

The priorities aims to respond to challenges and opportunities facing the Atlantic region under **five themes**: **implementing the ecosystem approach**; **reducing Europe's carbon footprint**; **sustainable exploitation of the Atlantic seafloor's natural resources**; **responding to threats and emergencies**; **social inclusive growth**.

The Atlantic Area Programme currently supports **42 projects related to those maritime and marine areas**.

Project Context

Project Context

Atlantic Area Transport Infrastructure

- High proportion of our structures are > 30 years old
- Most structures require repair /rehabilitation
- Some repaired structures exhibit poor repair performance
- Sustainability of construction must be considered (energy and environmental impacts)

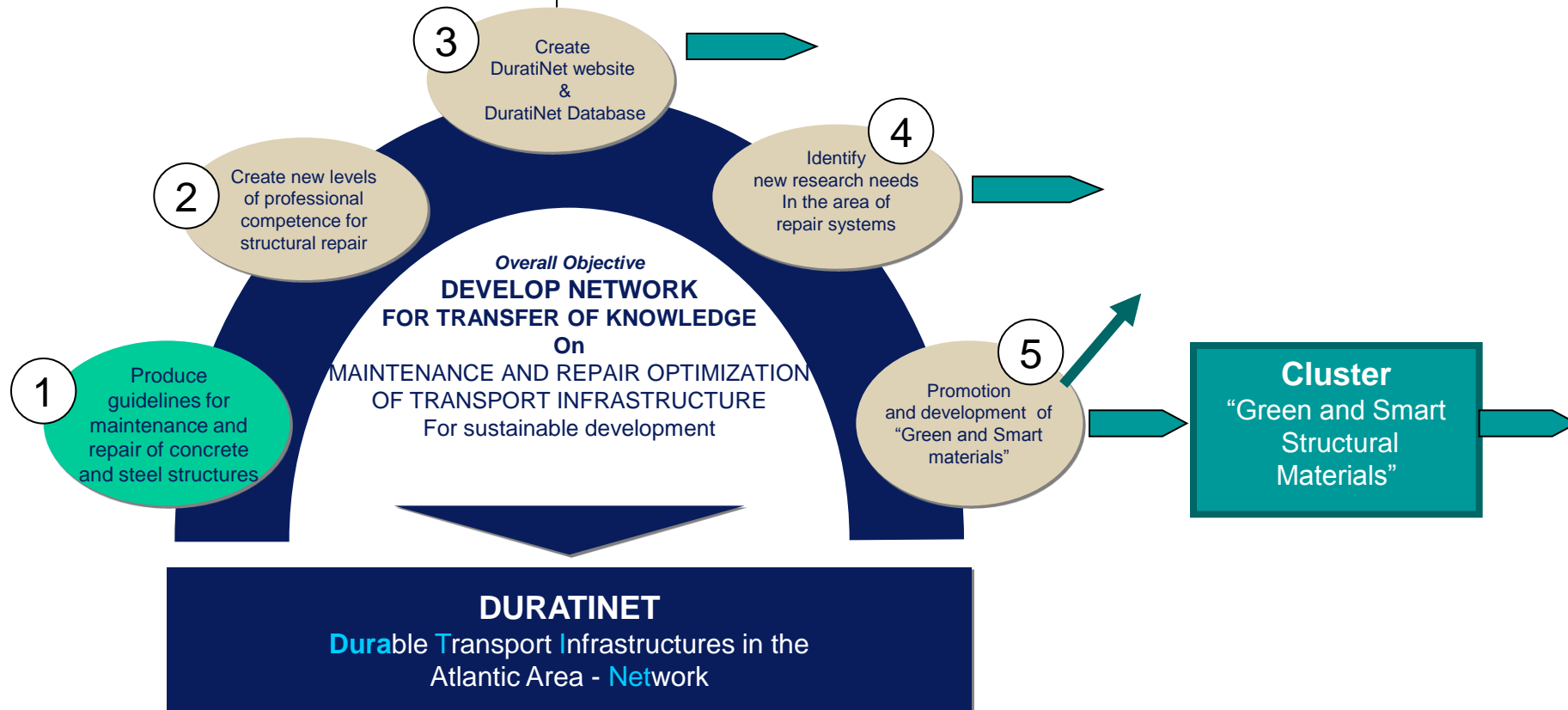


Project Objectives

Project Objectives

**SHORT - TERM
OBJECTIVES AND RESULTS**

**LONG-TERM
OBJECTIVES AND RESULTS**



Acheiving Objectives



PARTNERSHIP

17 Partners

Portugal (6)

Spain (3)

France (5)

Ireland (2)

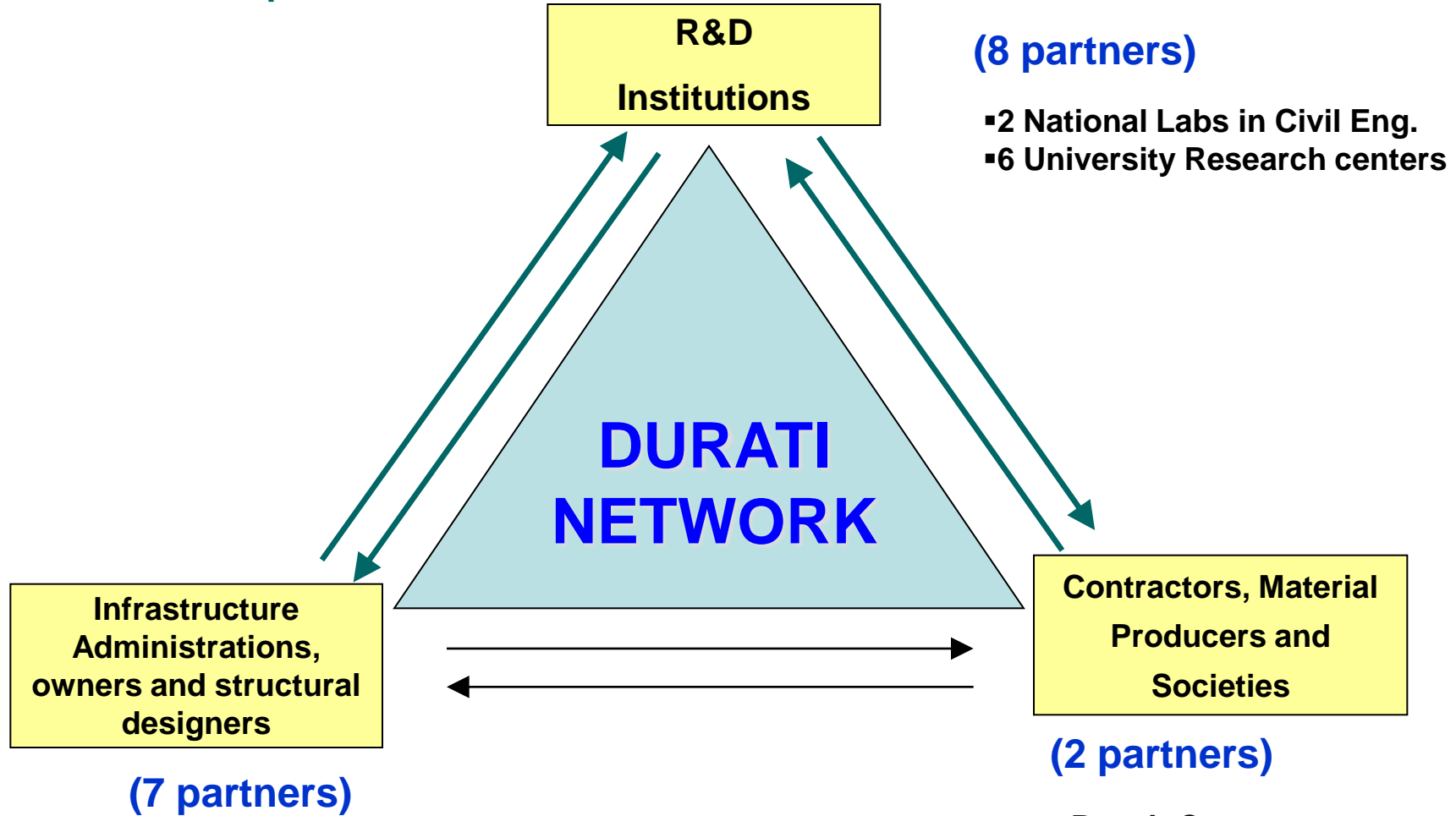
United Kingdom (1)

60 people during 4 years

List of 6 Main Activities

- Activity 2: Maintenance optimisation and decision tools
- **Activity 3: Reinforced and prestressed concrete structures maintenance/repair**
- Activity 4: Steel maintenance and repair
- Activity 5: Repair systems – quality control
- Activity 6: “Green” and smart structural materials, repair products and systems
- **Activity 7: Performance evaluation of structural and new repair materials**

Partnership



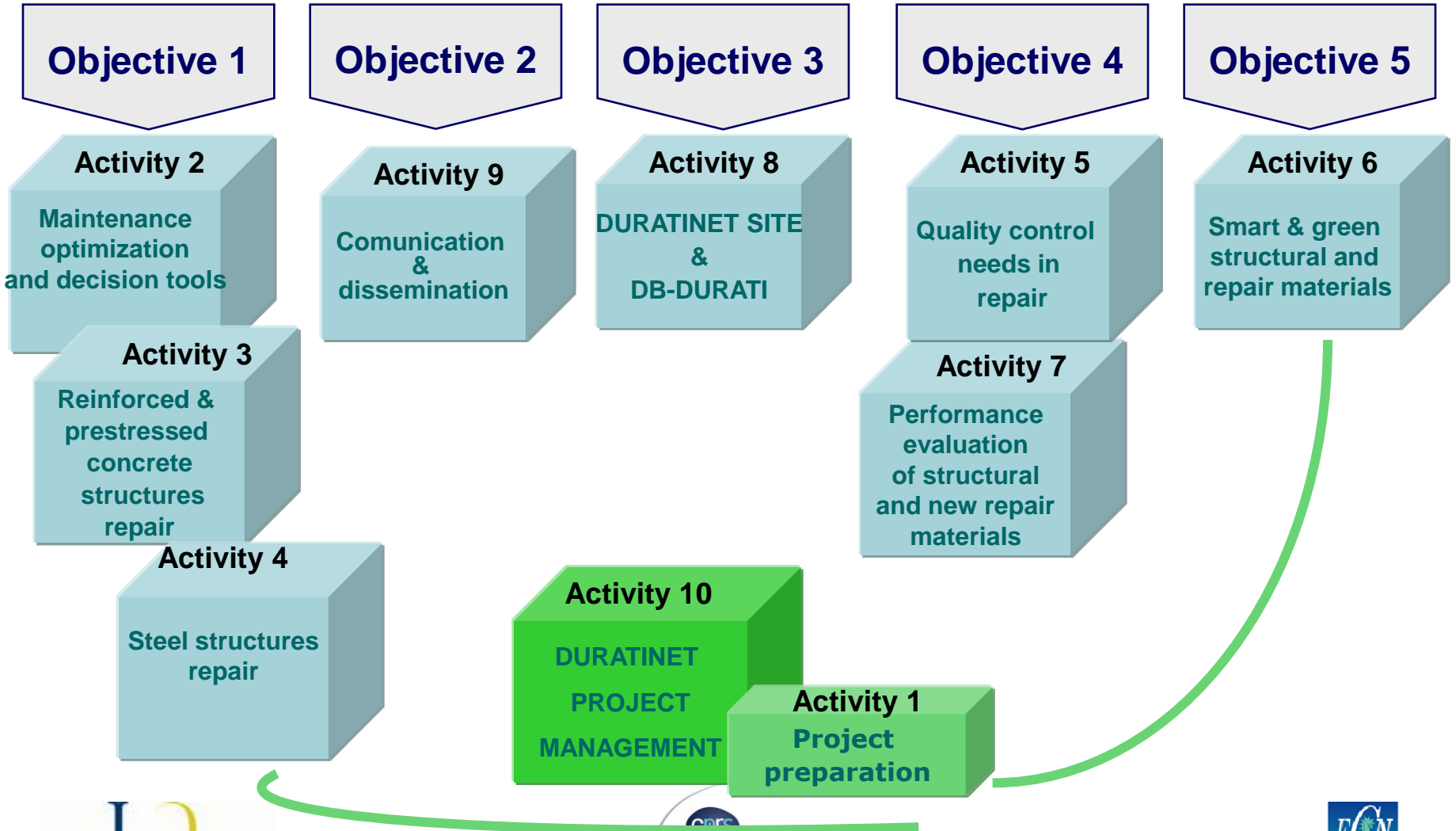
- Highways
- Ports
- Railways

- Repair Contractor
- A Non-Profit Society

SHORT - TERM OBJECTIVES AND RESULTS

PROJECT ACTIVITIES

LONG-TERM OBJECTIVES AND RESULTS



Activity 2



Maintenance Optimization and Decision Tools



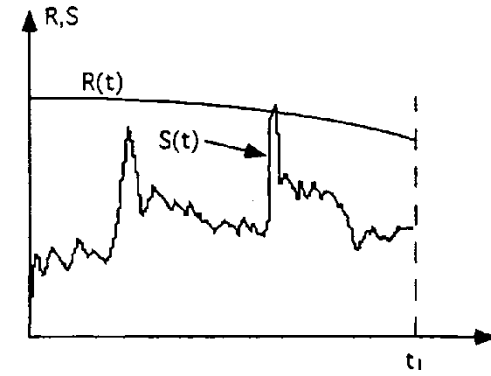
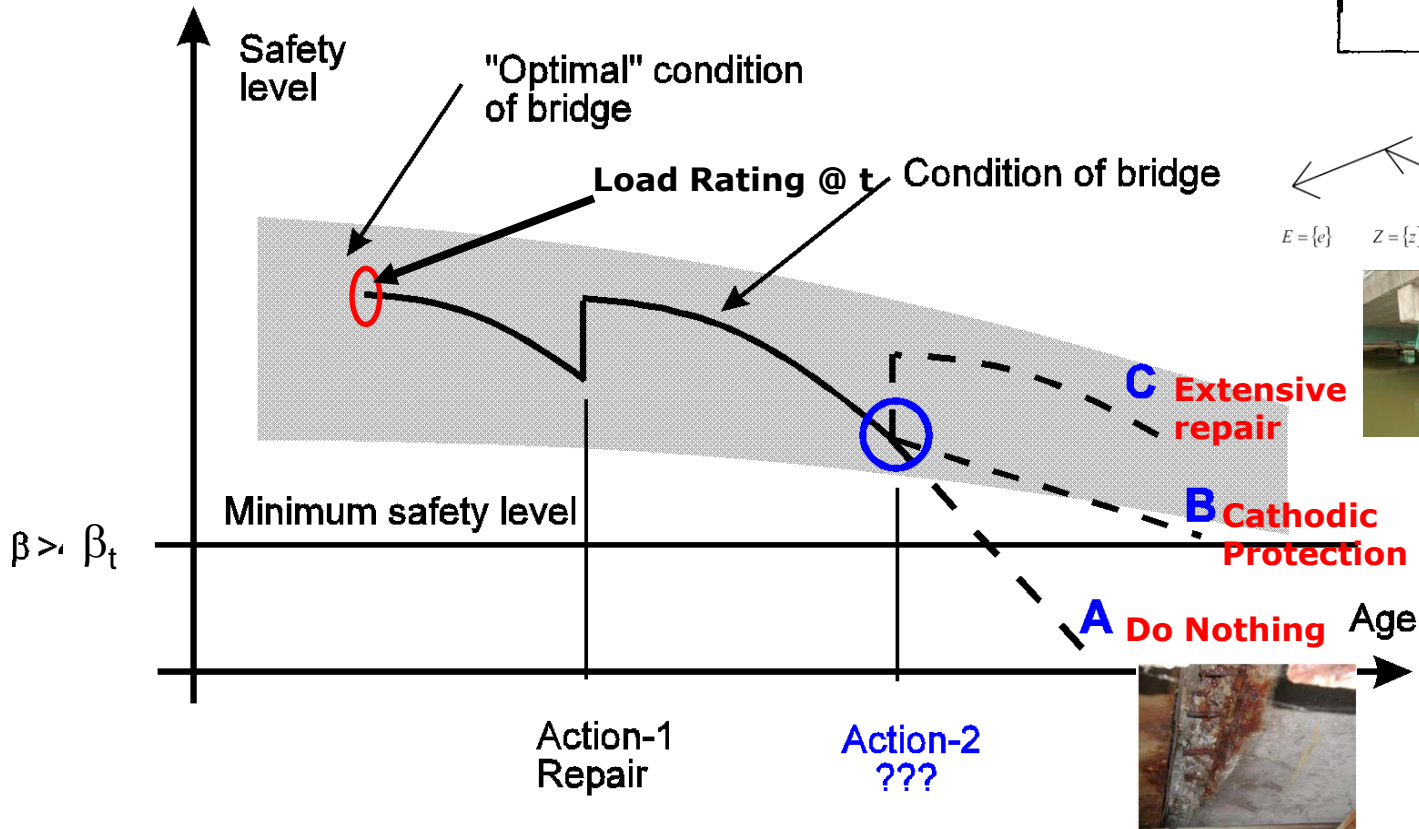
Activity 2: Problem Definition

For a given structure how do we decide upon the optimal maintenance strategy as a function of age, condition, importance, **required remaining life** etc. in a robust/repeatable manner, avoiding generalisation/excessive conservatism such that our maintenance budget is optimised???

e.g. *Storstrom 1937, 3.2km*



Activity 2: Problem Definition



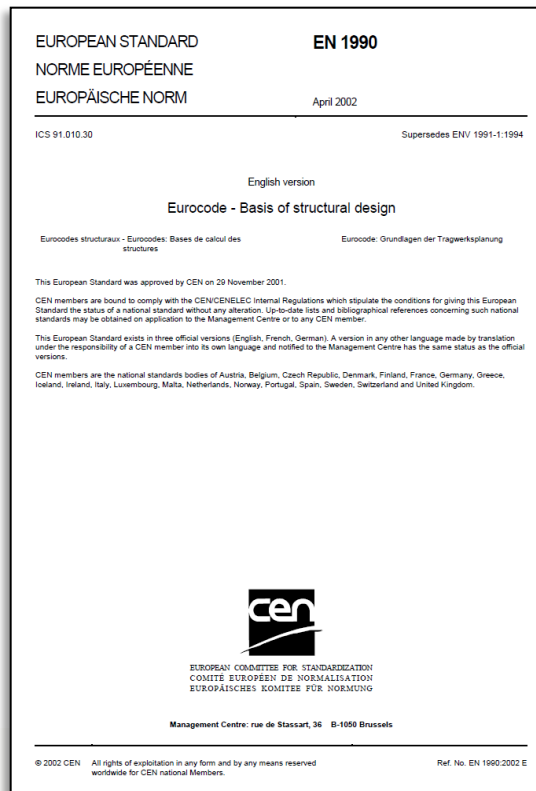
$u = (e, z, a, \theta)$
 $E = \{e\}$ $Z = \{z\}$ $A = \{a\}$ $\Theta = \{\theta\}$



Activity 2: Probability Based Maintenance Optimisation

Legal Basis – Eurocode 1 Basis of Design

Safety Level NEVER Compromised – Rather Optimised



3.5 Limit state design

(1)P Design for limit states shall be based on the use of structural and load models for relevant limit states.

(2)P It shall be verified that no limit state is exceeded when relevant design values for

- actions,
- material properties, or
- product properties, and
- geometrical data

are used in these models.

(3)P The verifications shall be carried out for all relevant design situations and load cases.

(4) The requirements of 3.5(1)P should be achieved by the partial factor method, described in section 6.

(5) As an alternative, a design directly based on probabilistic methods may be used.

NOTE 1 The relevant authority can give specific conditions for use.

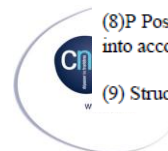
NOTE 2 For a basis of probabilistic methods, see Annex C.

(6)P The selected design situations shall be considered and critical load cases identified.

(7) For a particular verification load cases should be selected, identifying compatible load arrangements, sets of deformations and imperfections that should be considered simultaneously with fixed variable actions and permanent actions.

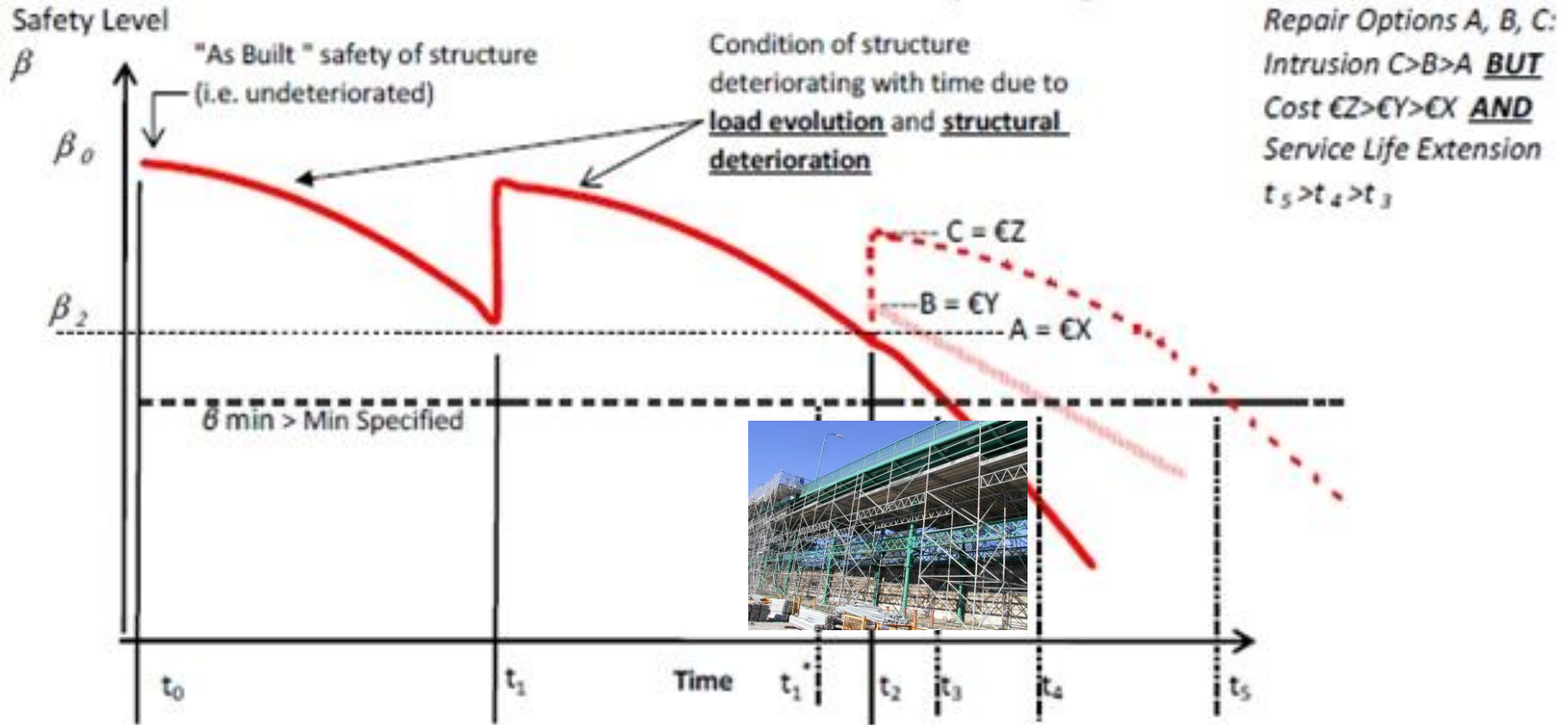
(8)P Possible deviations from the assumed directions or positions of actions shall be taken into account.

(9) Structural and load models can be either physical models or mathematical models.



Activity 2: Problem Definition

Infrastructure Whole Life Safety Management



Activity 2: Probability Based Maintenance Optimisation

Statistical Modelling of:

Loads

Resistances

Uncertainties

Updating based upon results of tests/inspections

Purpose:

Cut strengthening or rehabilitation costs without compromising the **safety level**

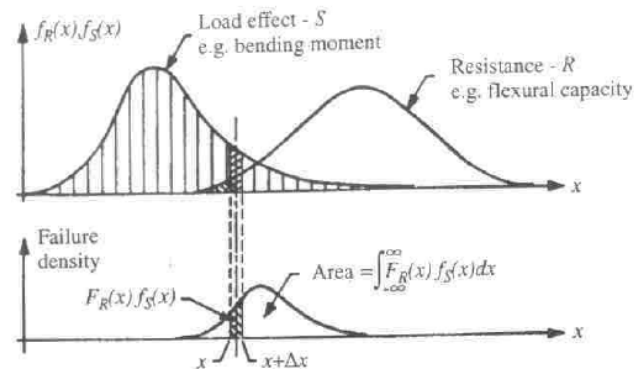
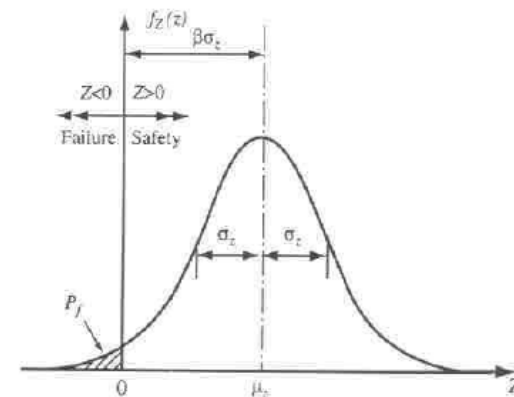
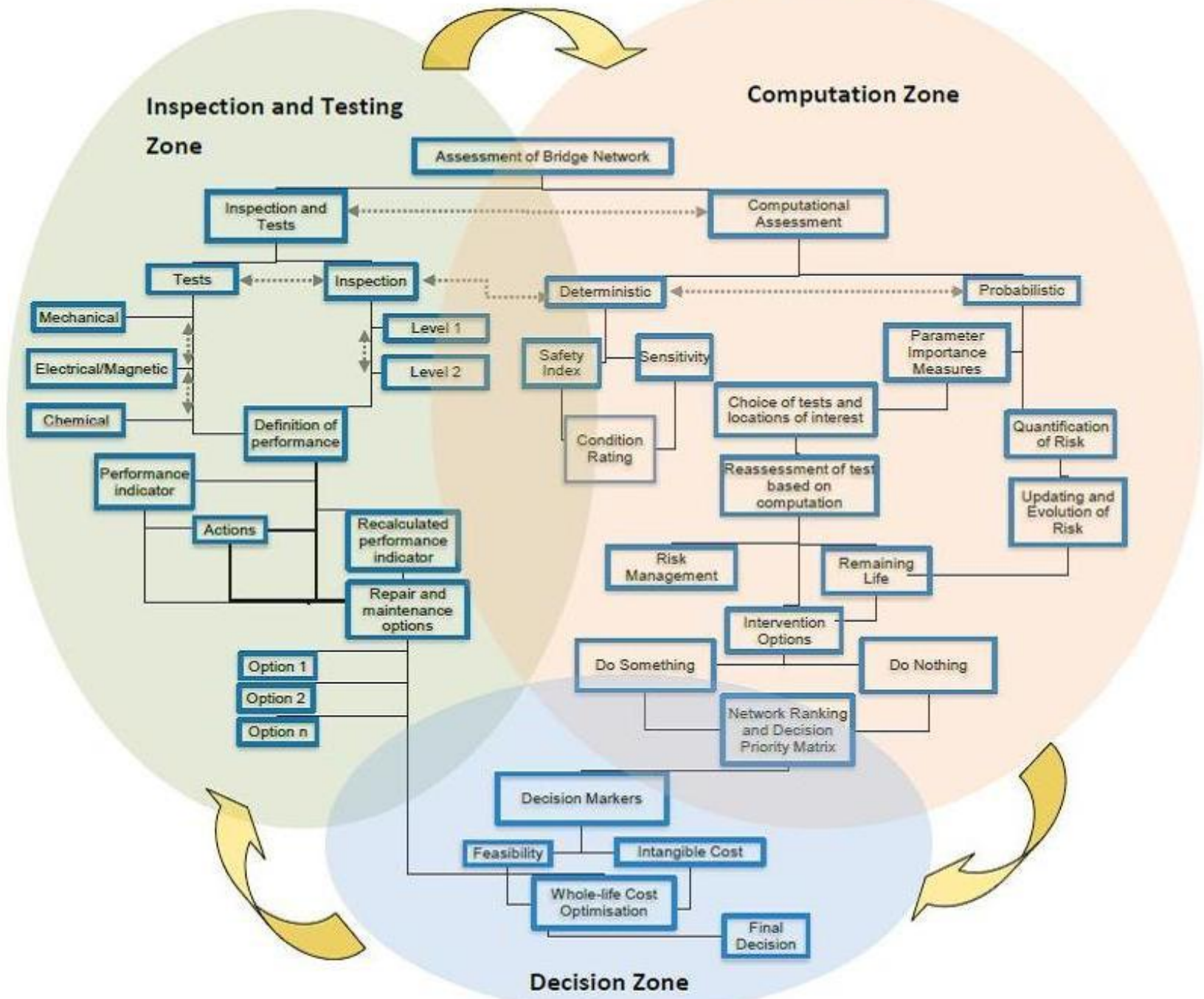


Table 1 – Minimum Safety Levels Specified by the Eurocode (EN1990:2002)

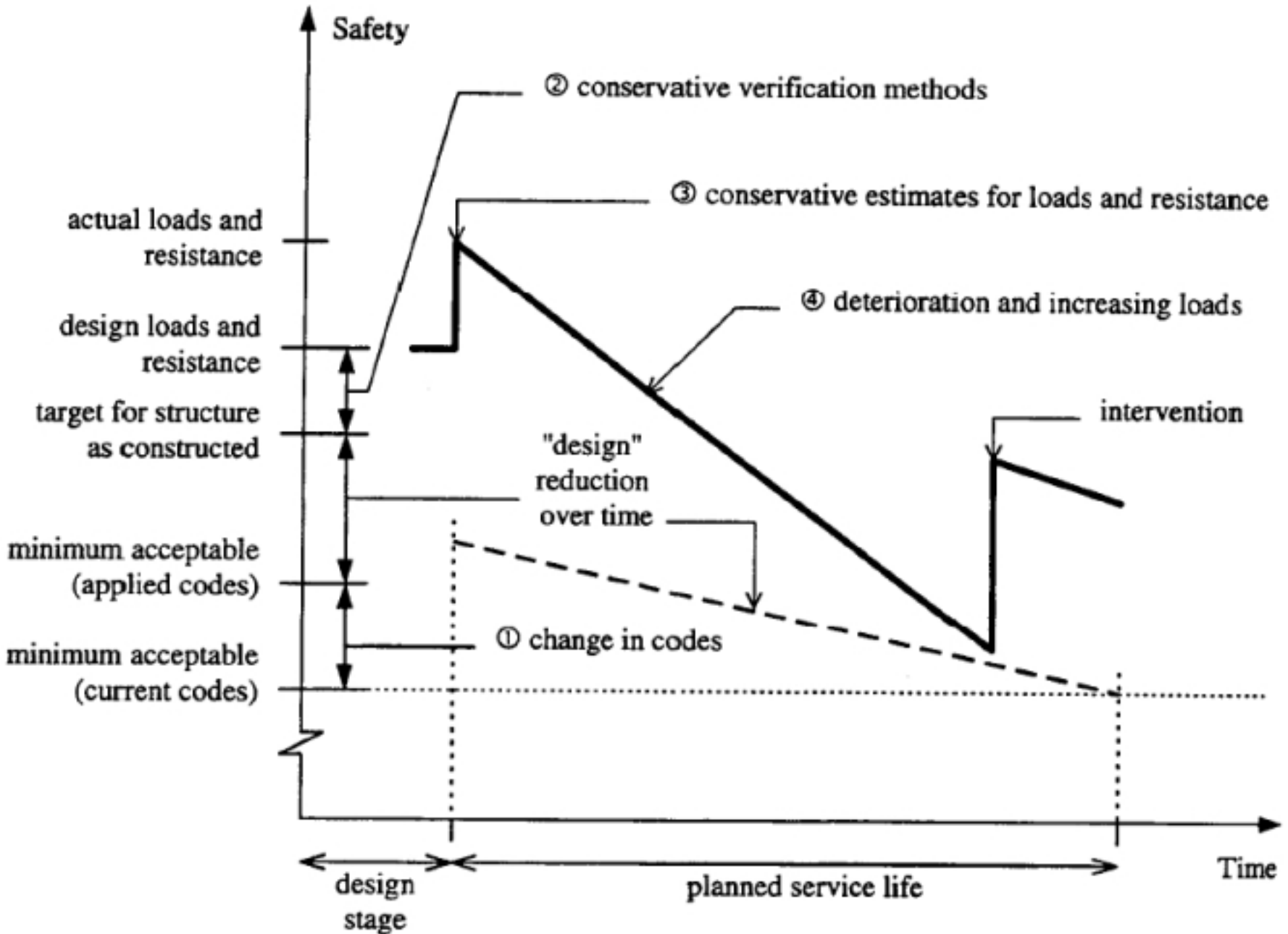
Reliability Class	Minimum values for β	
	1 year reference period	50 year reference period
CC3 (RC3)	5.2	4.3
CC2 (RC2)	4.7	3.8
CC1 (RC1)	4.2	3.3

Essentially a Bridge specific “code” is obtained





Interactive Infrastructure Maintenance Management: Hierarchical "Mandala"





Activity 3

Maintenance and Repair of Reinforced and Pre-stressed Concrete



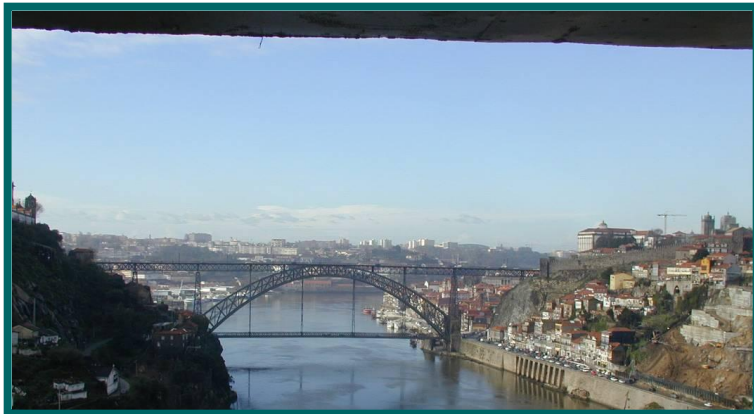
Activity 3: Primary Areas Investigated

- 3.1 Review of requirements for concrete durability
- 3.2 Mechanisms of damage
- 3.3 Assessment and inspection techniques
- 3.4 Available repair techniques

Activity 4

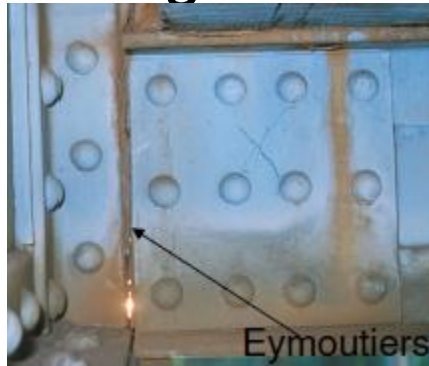


Steel Maintenance and Repair



Activity 4: Problem - Aging Mechanisms and Steel Structure Stock

■ Fatigue Damage



- 20% of French bridges are steel
- 2% of Irish bridges are steel
- 1/3 of the steel structures in the Atlantic Area are more than 100 years old



4.3 Harbour structures – Challenges and Solutions

- The corrosion process in Harbour structures is difficult to model due to **numerous time-variant and space-dependent factors** such as; temperature, dissolved oxygen, salinity, tide level, suspended materials (bio-corrosion), pollution, water flow/waves, abrasive materials etc.
- Few on-site measurements are available and these are not always well documented
- On-site measurements are costly and difficult to obtain
- Therefore, need to gather data in a well documented database

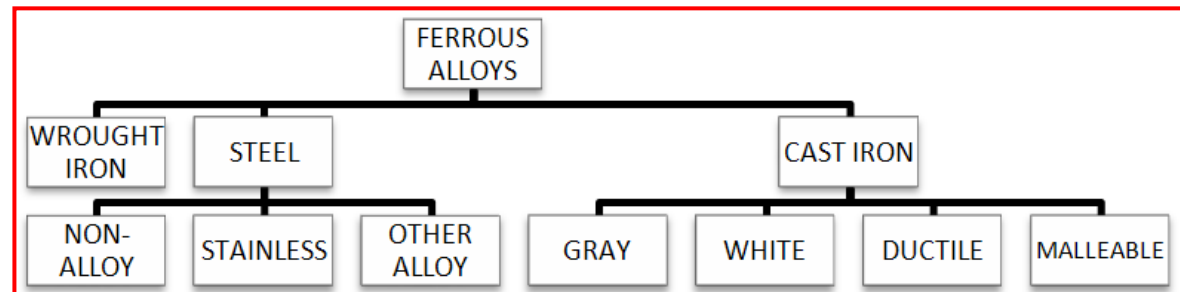


To Achieve Activity 4 Objectives

- Share Practices and data in the Atlantic area
- Provide guidelines based on risk analysis with a view to optimize the number of measurement at each inspection and the frequency of inspections
- Provide guidelines based on risk analysis for maintenance (painting) which outlines procedures for maintenance feedback i.e. document environmental conditions during painting works / type of product etc.
- Provide **data base for measurement of NDT tool performance on site**
- **Developp the use of connex data** : video-tapes before painting

Durability factors

- **Environment – atmospheric|water|soil**
 - **Classification**
 - **Environmental variables**
 - **Environmental corrosivity classification**
- **Material - Ferrous alloys**
 - **Classification**
 - **Properties**
 - **Chemical**
 - **Mechanical**
 - **Physical**
 - **Metallurgical**



Deterioration

- **Defects**
 - **Classification (type, component, subtype)**



Contamination



Deformation



Deterioration



Discontinuity



Displacement



Loss of material

- **Deterioration mechanisms**
 - **Chemical & Biological**
 - **Corrosion**
 - **Physical**
 - **Fatigue**
 - **Other**



Discontinuity due to fatigue
(cyclic loading)



Deterioration due to
corrosion

Testing techniques

- **NDT methods**

- Visual examination
- Eddy/Focault current
- Magnetic particles
- Liquid penetrant
- Radio/Gammagraphy
- Acoustic emission
- Ultrasonic
- Dynamic vibration
- Magnetic flux and flux leakage

- **DT methods**

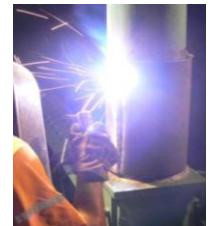
- Tensile
- Charpy impact
- Plane-strain fracture toughness
- Axial-force controlled method (fatigue)
- Fatigue crack growth method
- Electrochemical
- Hardness
- Fractography
- Metallography
- Chemical analysis



Repair methods

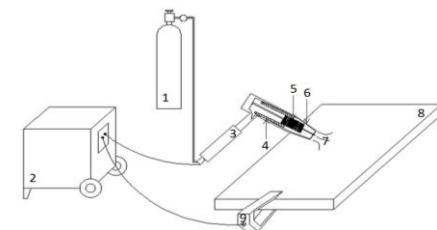
• Methods for repairing damage in steel elements

- Stop hole
- Welding
- Bolting
- Riveting
- Adding steel elements
- Replacement
- Mechanical straightening
- Heat straightening
- Repair with FRP



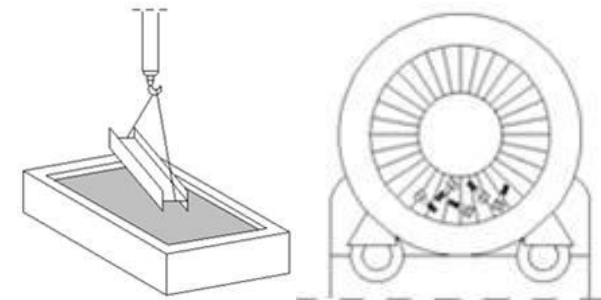
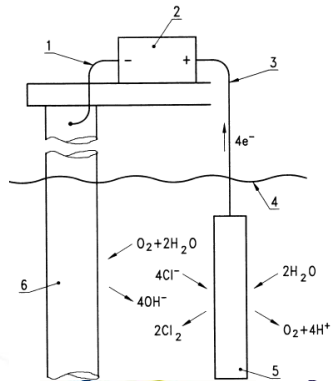
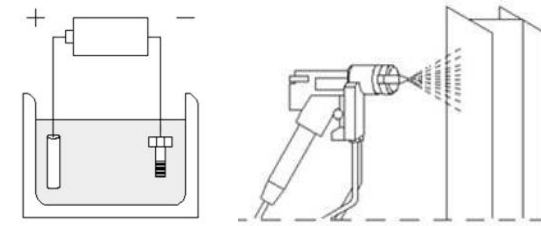
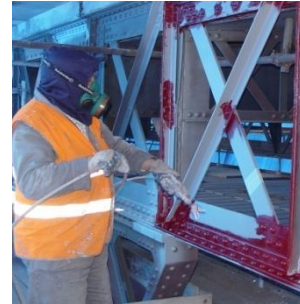
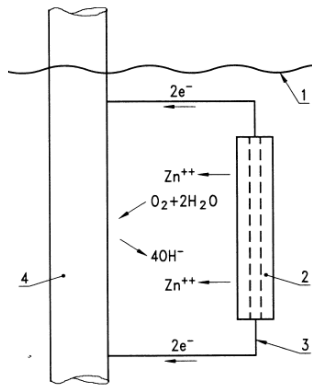
• Methods for improving fatigue performance

- Grinding
- Peening
- TIG dressing



Protection systems

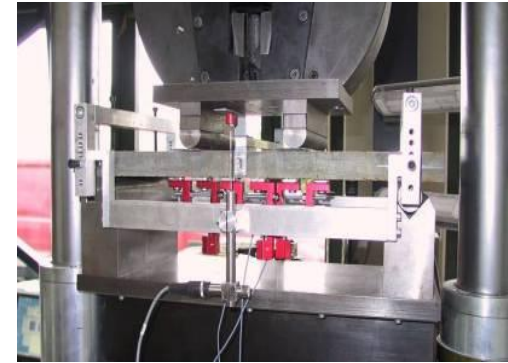
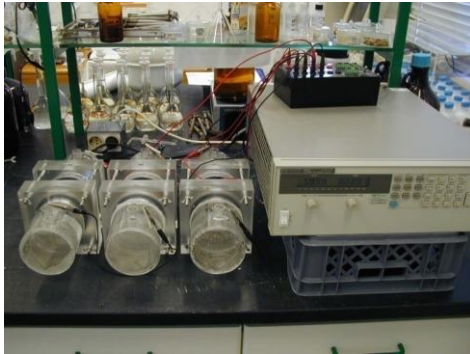
- Cathodic protection
- Paint systems
- Metallic coatings



Protection systems

- **Surface preparation**
 - Water, solvent and chemical cleaning
 - Mechanical cleaning including blast-cleaning
 - Flame cleaning

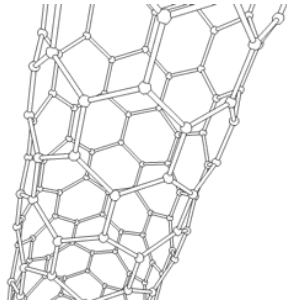




Activity 5

Quality Control Needs for Repair Systems





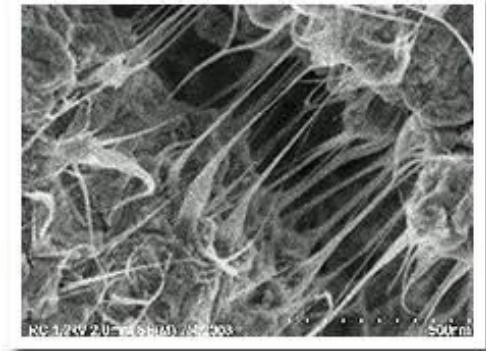
Activity 6



“Green” and Smart Structural Materials, Repair Products and Systems



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CARBON NANOTUBES FILLING THE CRACKS IN A CEMENTING COMPOSITE



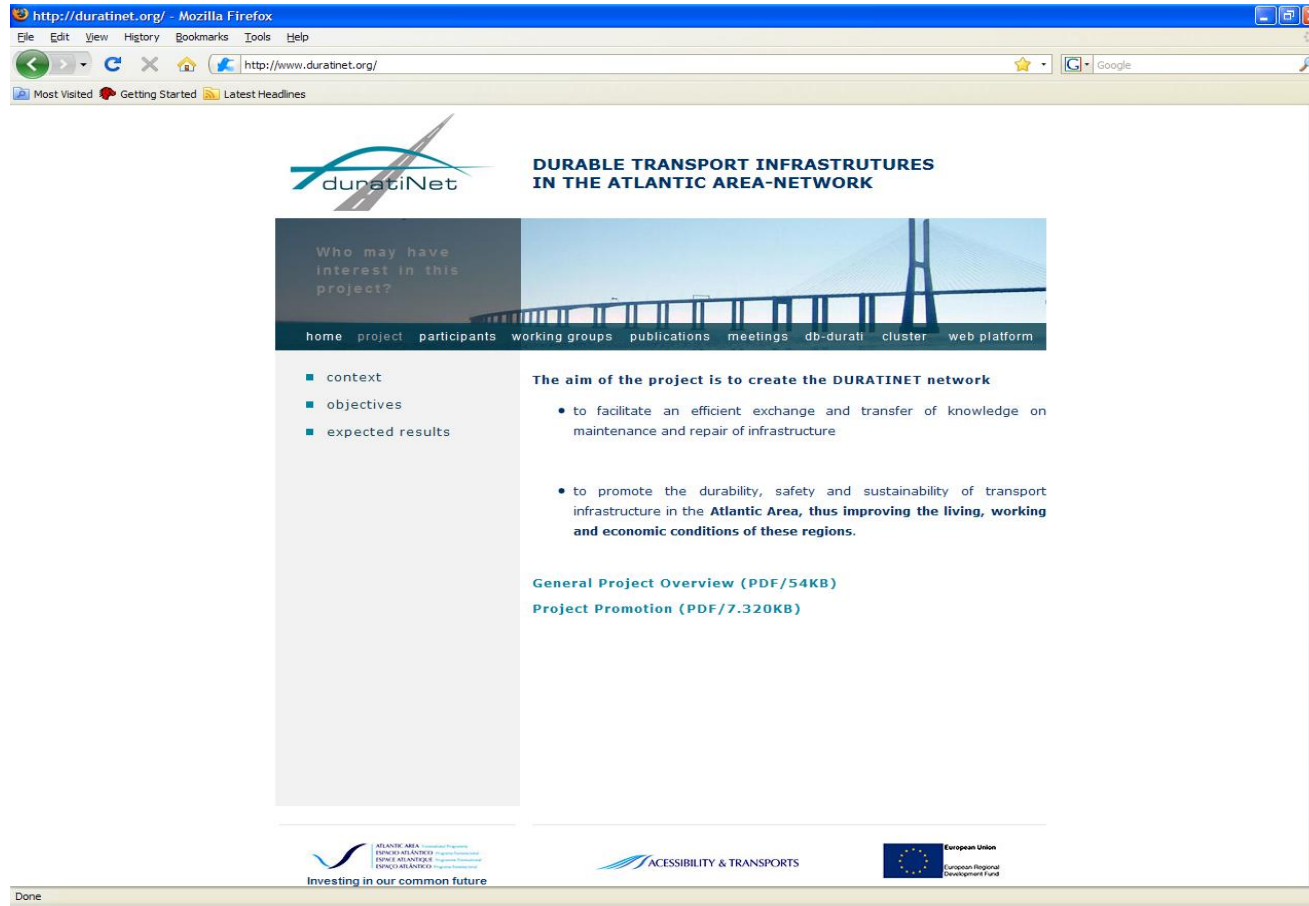
Activity 7

Performance evaluation of structural and new repair materials



DuratiNet Deliverables

DuratiNet Website



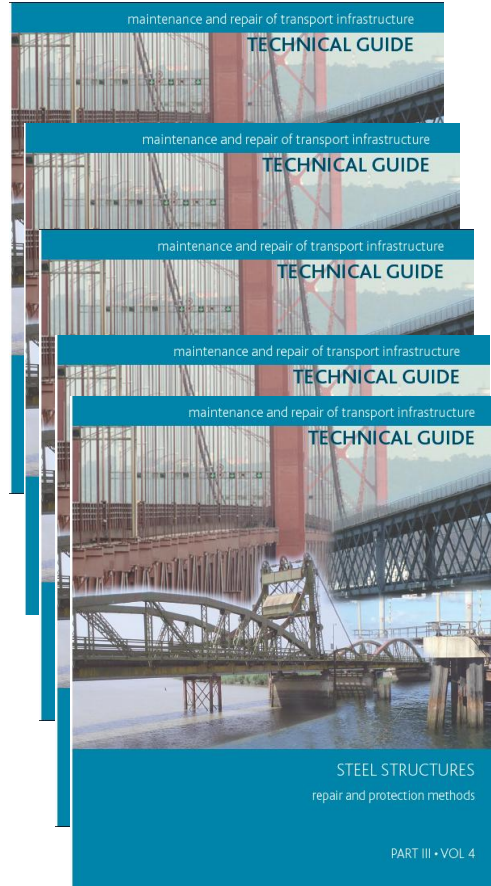
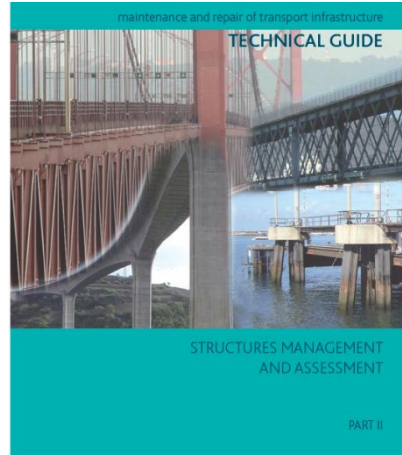
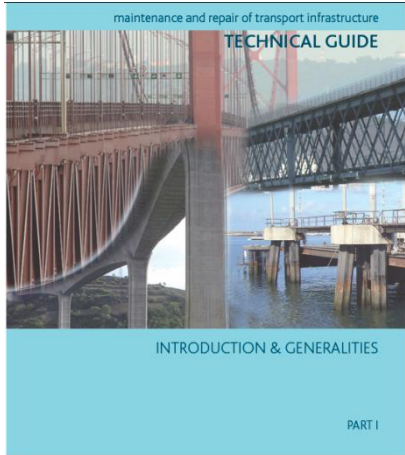
IN ENGLISH, PORTUGUESE, FRENCH, SPANISH

DuratiNet Website

<http://durati.Inec.pt/techguide/index.html>



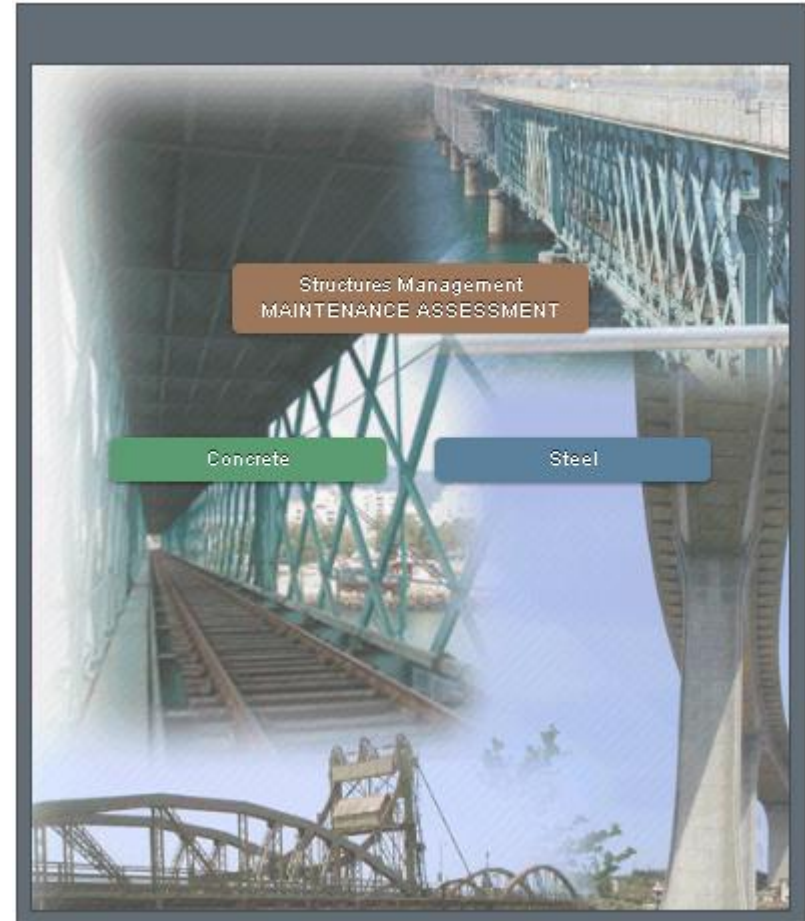
DuratiNet Technical Guides



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DuratiNet Technical Guide – Web



DuratiNet Technical Guide – Web

STEEL STRUCTURES – REPAIR | PROTECTION SYSTEMS

The repair or protection method to be used. The selection of a repair method or protection system has to account for the deterioration processes and their causes, and must be mainly based in the establishment of performance requirements, using recommended test methods for evaluation of its conformity. For protection of steel structures the European standards for protection by coatings, surface preparation, and cathodic protection must be followed.

This section gives information on repair commonly used in steel structures, including description, the adequacy of a repair technique to the type of defect, appropriate testing techniques to control the repair, and other key aspects. Protection systems are also detailed including information of different coating systems and preparation surface techniques.

#



DuratiNet Technical Guide – Web

		STEEL STRUCTURES			DEFECTS	
DETERIORATION		Uniform		Localized		
Damage classification		<input type="checkbox"/> Corrosion		<input checked="" type="checkbox"/> Deterioration		
Component		<input checked="" type="checkbox"/> Basic Component		<input checked="" type="checkbox"/> Bolted Riveted Connector		
Description		Uniform corrosion or other material uniform modifications, with eventual reduction of mechanical properties, such as strength, impact resistance, and ductility. In some cases, deterioration may result in a significant section reduction and loss of material.				
Deterioration process		<input checked="" type="checkbox"/> Chemical & Biological				
Construction or design details		<input checked="" type="checkbox"/> Defective or inadequate material				
Coating		<input checked="" type="checkbox"/> Defective or inadequate material				
Testing techniques		<input checked="" type="checkbox"/> Visual survey				
Repair/Protection methods		Surface preparation, Paint systems, ¹				
References		¹ EN 15547				

DIAGRAMS

VIDEOS

IMAGENS

DuratiNet Technical Guide – Web

Démo : dégradation / chimique & biologique / carbonatation

<http://www.duratinet.org>

<http://durati.inec.pt/techguide/index.html>

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